

# AMPLIFY™ EA 101

# The Dow Chemical Company - Functional Polymer

Sunday, November 3, 2019

### **General Information**

### **Product Description**

AMPLIFY<sup>TM</sup> EA 101 Functional Polymer is produced via a high-pressure reactor. This ethylene-ethyl acrylate (EEA) copolymer exhibits high flexibility and imparts low temperature toughness to a wide range of engineering resins. This polymer demonstrates excellent blend compatibility with other polyolefins. It can be utilized as a tie layer between polyolefins and a variety of polar substrates, such as metal, polyvinylidiene chloride (PVDC), polyolefins, cellulose, polyester, polycarbonate, glass, foil, PVC, PET, and Polystyrene.

- High performance packaging applications
- · Polymer modification
- Tie layer to PVDC and Polyolefins
- · Superior additive concentrate carrier
- · Low gels with excellent thermal stability

#### Complies with:

- U.S. FDA 21 CFR 175.105
- U.S. FDA 21 CFR 177.1320 (with Restrictions)
- EU, No 10/2011

Consult the regulations for complete details.

| General           |   |   |                       |
|-------------------|---|---|-----------------------|
| Material Status   | Commercial: Active                            |   |                       |
| Availability      | <ul><li>Asia Pacific</li><li>Europe</li></ul> | <ul><li>Latin America</li><li>North America</li></ul> |                       |
| Additive          | Antiblock: No                                 | Processing Aid: No                                    | Slip: No              |
| Agency Ratings    | • EU No 10/2011                               | • FDA 21 CFR 175.105                                  | • FDA 21 CFR 177.1320 |
| Forms             | • Pellets                                     |   |                       |
| Processing Method | Blow Molding                                  | Extrusion Coating                                     |                       |

| ASTM & ISO Properties 1                   |               |          |             |  |  |
|---|---------------|----------|-------------|--|--|
| Physical                                  | Nominal Value | Unit     | Test Method |  |  |
| Density / Specific Gravity                | 0.933         |          | ASTM D792   |  |  |
| Density                                   | 0.931         | g/cm³    | ISO 1183    |  |  |
| Melt Mass-Flow Rate (190°C/2.16 kg)       | 6.0           | g/10 min | ASTM D1238  |  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 6.0           | g/10 min | ISO 1133    |  |  |
| Comonomer Content <sup>2</sup>            | 18.5          | %        | ASTM D3594  |  |  |
| Mechanical                                | Nominal Value | Unit     | Test Method |  |  |
| Tensile Strength (Yield)                  | 430           | psi      | ASTM D638   |  |  |
| Tensile Stress (Yield)                    | 430           | psi      | ISO 527-2   |  |  |
| Tensile Strength (Break)                  | 1950          | psi      | ASTM D638   |  |  |
| Tensile Stress (Break)                    | 1950          | psi      | ISO 527-2   |  |  |
| Tensile Elongation (Yield)                | 10            | %        | ASTM D638   |  |  |
| Tensile Strain (Yield)                    | 10            | %        | ISO 527-2   |  |  |
| Tensile Elongation (Break)                | 750           | %        | ASTM D638   |  |  |
| Tensile Strain (Break)                    | 750           | %        | ISO 527-2   |  |  |
| Flexural Modulus - 2% Secant              | 8000          | psi      | ASTM D790B  |  |  |
| Flexural Modulus - 2% Secant              | 8000          | psi      | ISO 178     |  |  |



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| Impact   | Nominal Value | Unit      | Test Method     |
|--|---------------|-----------|-----------------|
| Tensile Impact Strength <sup>3</sup>                   | 320           | ft·lb/in² | ASTM D1822      |
| Hardness   | Nominal Value | Unit      | Test Method     |
| Durometer Hardness                                     |               |           | ASTM D2240      |
| Shore A  | 86            |           |                 |
| Shore D  | 31            |           |                 |
| Shore Hardness   |               |           | ISO 868         |
| Shore A  | 86            |           |                 |
| Shore D  | 31            |           |                 |
| Thermal  | Nominal Value | Unit      | Test Method     |
| Deflection Temperature Under Load (66 psi, Unannealed) | 88.0          | °F        | ASTM D648       |
| Brittleness Temperature                                | < -105        | °F        | ASTM D746       |
| Vicat Softening Temperature                            | 135           | °F        | ASTM D1525      |
| Vicat Softening Temperature                            | 135           | °F        | ISO 306         |
| Melting Temperature (DSC)                              | 208           | °F        | Internal Method |
| Peak Crystallization Temperature (DSC)                 | 181           | °F        | Internal Method |

#### Additional Information

Molded and tested in accordance with ASTM D4976.

### **Notes**



<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>&</sup>lt;sup>2</sup> Calibration Range is 15 - 20% EA; Pathlength is normalized; Plaque/Film Thickness is 15 mil; Press Temperature is 160°C

<sup>&</sup>lt;sup>3</sup> Type S